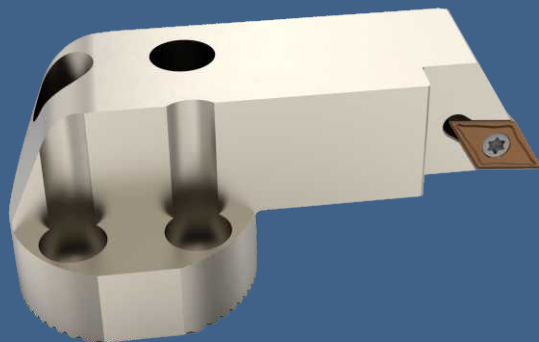
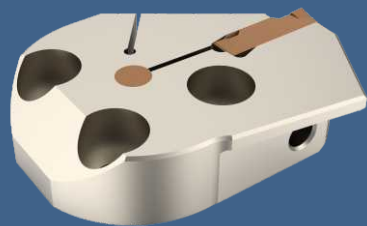
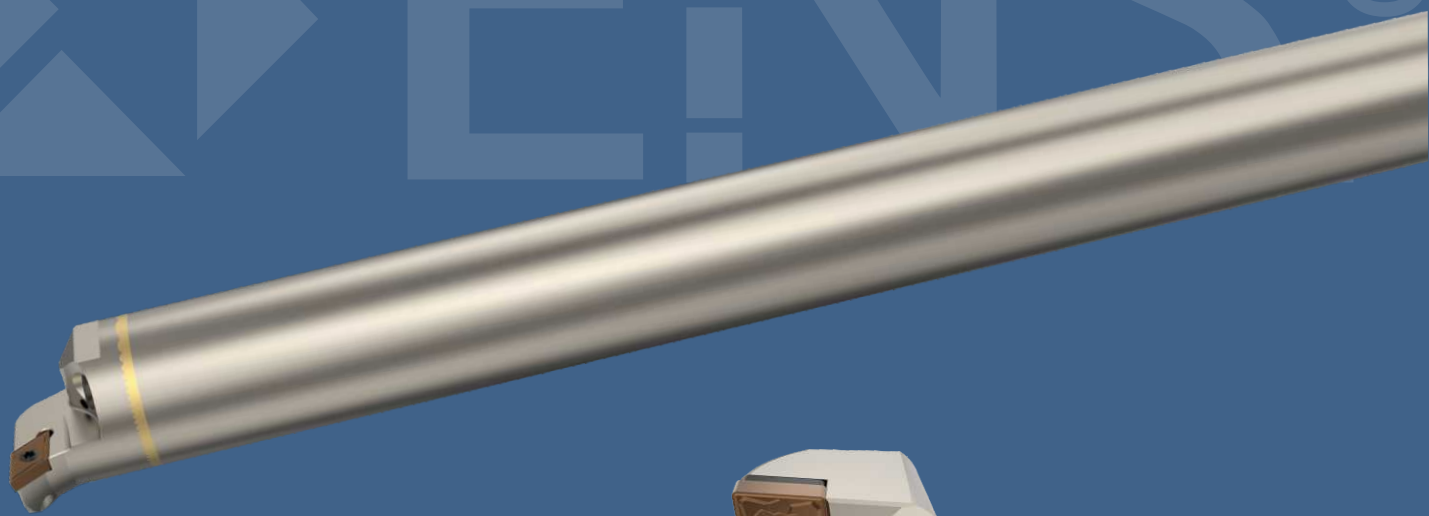
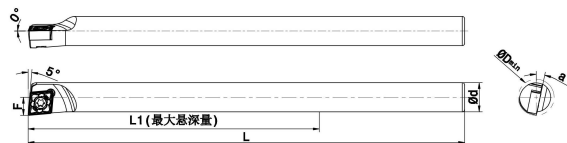




ANTI-SHOCK BORING TOOLS

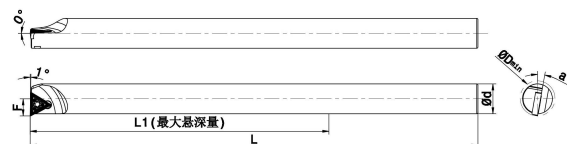
抗震刀杆系列

F**SCLCR/L



Ordering Code (规格型号)	Stock (库存)		Dimensions/mm (尺寸/mm)							刀片 Blade	螺钉 Screw	扳手 Wrench
	R	L	D	d	f	L	L1	H	a°			
F10M-SCLCR06-10D	●	●	13	10	7	150	100	9	13	CC**0602	MT2.5*6	FT-8
F12Q-SCLCR09-10D	●	●	16	12	9	180	120	11	10	CC**09T3	MT3.5*8	FT-15

F**STFCR/L



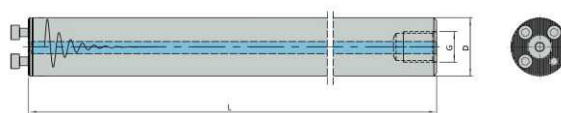
Ordering Code (规格型号)	Stock (库存)		Dimensions/mm (尺寸/mm)							刀片 Blade	螺钉 Screw	扳手 Wrench
	R	L	D	d	f	L	L1	H	a°			
F10M-STFCR11-10D	●	●	13	10	7	150	100	9	13	TC**1102	MT2.5*6	FT-8
F12Q-STFCR11-10D	●	●	16	12	9	180	120	11	10			

F**SDUCR/L



Ordering Code (规格型号)	Stock (库存)		Dimensions/mm (尺寸/mm)							刀片 Blade	螺钉 Screw	扳手 Wrench
	R	L	D	d	f	L	L1	H	a°			
F10M-SDUCR07-10D	●	●	15	10	9	150	100	9	12	DC**0702	MT2.5*6	FT-8
F12Q-SDUCR07-10D	●	●	18	12	11	180	120	11	110			

阻尼减震车刀杆

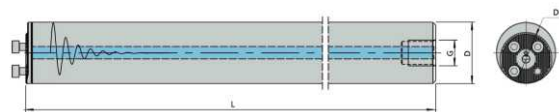


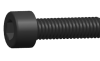
Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)				连接刀头 Blade	螺钉 Screw	扳手 Wrench
	D	L	G	L/D			
D16-7D-156	16	156	G1/8	7	DT16	NLJ0310	L2.5
D16-10D-204	16	204	G1/8	10		NLJ03510	L2.5
D20-7D-200	20	200	G1/4	7			
D20-10D-260	20	260	G1/4	10	DT20	NLJ0412	L3.0
D25-7D-255	25	255	G1/4	7			
D25-10D-330	25	330	G1/4	10	DT25	NLJ0516	L4.0
D32-7D-320	32	320	G3/8	7			
D32-10D-416	32	416	G3/8	10	DT32	NLJ0616	L5.0
D40-7D-410	40	410	G1/2	7			
D40-10D-528	40	528	G1/2	10			

● Item in stock 标准库存 ○ Order on demand 无库存

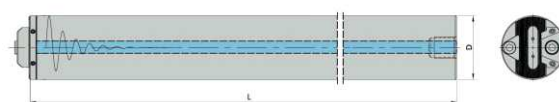
F02

阻尼减震车刀杆



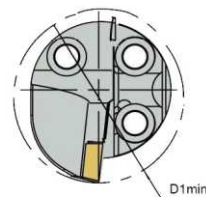
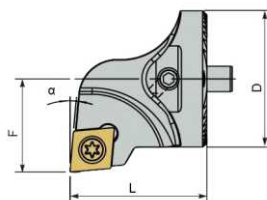
Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)				连接刀头 Blade	螺钉 Screw	扳手 Wrench
	D	L	G	L/D			
D50-7D-518-DT40	50	518	G1/2	7	DT40	NLJ0620	L5.0
D50-10D-668-DT40	50	668	G1/2	10			
D60-7D-628-DT40	60	628	G3/4	7			
D60-10D-808-DT40	60	808	G3/4	10			

阻尼减震车刀杆



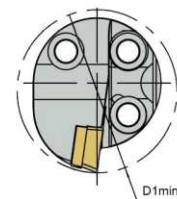
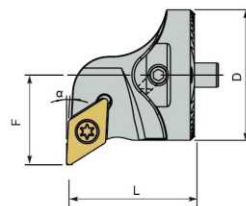
Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)				上压板 Top Plate	下压板 Lower Platen	螺钉 Screw	弹簧 Screw	扳手 Wrench
	D	L	G	L/D					
D80-7D-880	80	880	G3/4	7	PM20-A	PM20-B	NLJ1035	TH1218	L8.0
D80-10D-1200	80	1200	G3/4	10					

正型95° 正镗



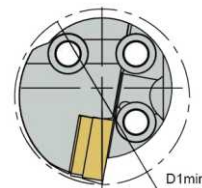
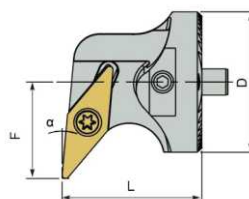
Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)					刀片 Blade	螺钉 Screw	扳手 Wrench
	D	D1min	F	L	a°			
DT16-SCLCR/L06	16	20	11	20	5°	CC**0602	MT2.5*6	FT-8
DT20-SCLCR/L09	20	25	13	20	5°	CC**90T3	MT3.5*8	FT-15
DT25-SCLCR/L09	25	32	17	22	5°			
DT32-SCLCR/L09	32	40	22	32	5°			
DT40-SCLCR/L12	40	50	27	38	5°	CC*1204	MT5*11	FT-20

正型93° 正镗及仿形车



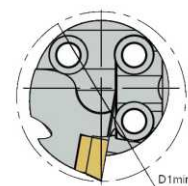
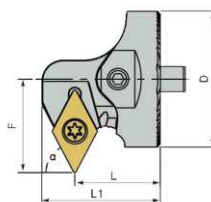
Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)					刀片 Blade	螺钉 Screw	扳手 Wrench
	D	D1min	F	L	a°			
DT16-SDUCR/L07	16	20	11	20	3°	DC**0702	MT2.5*6	FT-8
DT20-SDUCR/L11	20	25	13	20	3°	DC**11T3	MT3.5*8	FT-15
DT25-SDUCR/L11	25	32	17	22	3°			
DT32-SDUCR/L11	32	40	22	32	3°			
DT40-SDUCR/L11	40	50	27	38	3°			

正型93° 正镗及仿形车



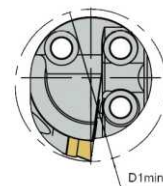
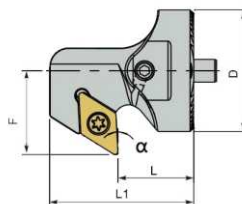
Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)					刀片 Blade	螺钉 Screw	扳手 Wrench
	D	D1min	F	L	a°			
DT16-SVUBR/L11	16	20	11	20	3°	VB**1103	MT2.5*6	FT-8
DT20-SVUBR/L11	20	25	13	20	3°			
DT25-SVUBR/L11	25	32	17	22	3°			
DT32-SVUBR/L16	32	40	22	32	3°	VB**1604	MT3.5*8	FT-15
DT40-SVUBR/L16	40	50	27	38	3°			

正型62.5° 仿形车



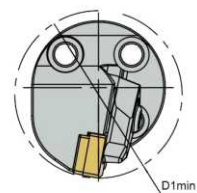
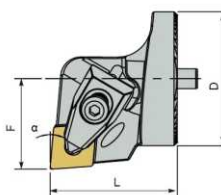
Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)						刀片 Blade	螺钉 Screw	扳手 Wrench
	D	D1min	F	L	L1	a°			
DT16-SDWCR/L07	16	20	13	15	19	62.5°	DC**0702	MT2.5*6	FT-8
DT20-SDWCR/L07	20	27	15	15	19	62.5°			
DT25-SDWCR/L07	25	33	18	15	19	62.5°			
DT32-SDWCR/L11	32	40	22	20	28	62.5°	DC**11T3	MT3.5*8	FT-15
DT40-SDWCR/L11	40	50	27	20	28	62.5°			

正型93° 反镗



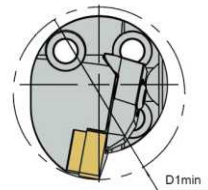
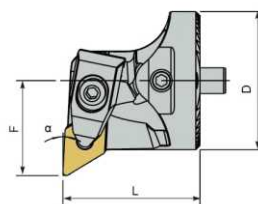
Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)						刀片 Blade	螺钉 Screw	扳手 Wrench
	D	D1min	F	L	L1	a°			
DT16-SDZCR/L07	16	20	13	15	27	3°	DC**0702	MT2.5*6	FT-8
DT20-SDZCR/L07	20	27	15	15	27	3°			
DT25-SDZCR/L07	25	33	18	15	27	3°			
DT32-SDZCR/L11	32	40	22	20	38	3°	DC**11T3	MT3.5*8	FT-15
DT40-SDZCR/L11	40	50	27	20	38	3°			

负型95° 正镗



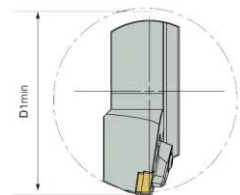
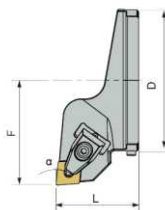
Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)					刀垫 Knife pad	销钉 Screw	压板 Pressing plate	螺钉 Screw	弹簧 Screw	扳手 Wrench
	D	D1min	F	L	a°						
DT32-DCLNR/L12	32	40	22	38	5°	CN**1204	DXD0614	DYB2413A	ZZM0616	TH0810	L3.0 L4.0
DT40-DCLNR/L12	40	50	27	38	5°						

负型93° 正镗及仿形车



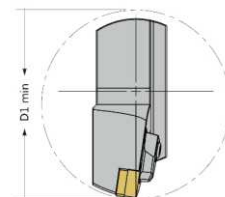
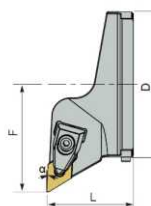
Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)					刀垫 Knife pad	销钉 Screw	压板 Pressing plate	螺钉 Screw	弹簧 Screw	扳手 Wrench
	D	D1min	F	L	a°						
DT32-DDUNR/L15	32	40	22	32	3°	DN-1504	DXD0614	DYB3113	ZZM0616	TH0810	L3.0
DT40-DDUNR/L15	40	50	27	38	3°						L4.0

负型95° 正镗



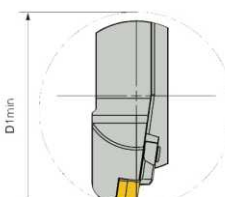
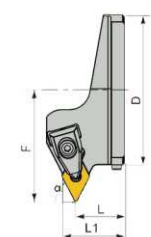
Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)					刀垫 Knife pad	销钉 Screw	压板 Pressing plate	螺钉 Screw	弹簧 Screw	扳手 Wrench
	D	D1min	F	L	a°						
DT80-DCLNR/L12	80	100	57	45	5°	CN**1204	DXD0614	DYB2413A	ZZM0616	TH0810	L3.0 L4.0

负型93° 正镗及仿形车



Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)					刀垫 Knife pad	销钉 Screw	压板 Pressing plate	螺钉 Screw	弹簧 Screw	扳手 Wrench
	D	D1min	F	L	a°						
DT80-DDUNR/L15	80	100	57	45	3°	DN-1504	DXD0614	DYB3113	ZZM0616	TH0810	L3.0 L4.0

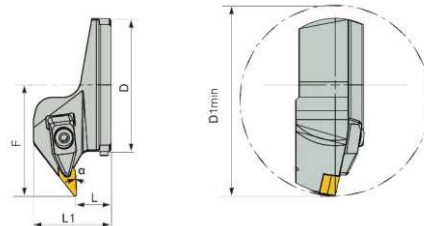
负型62.5° 仿形车



Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)					
	D	D1min	F	L	L1	a°
DT80-DDWNR/L15	80	100	57	25	40	62.5°

Ordering Code (规格型号)	刀垫 Knife pad	销钉 Screw	压板 Pressing plate	螺钉 Screw	弹簧 Screw	扳手 Wrench
DT80-DDWNR/L15	DN-1504	DXD0614	DYB3113	ZZM0616	TH0810	L3.0 L4.0

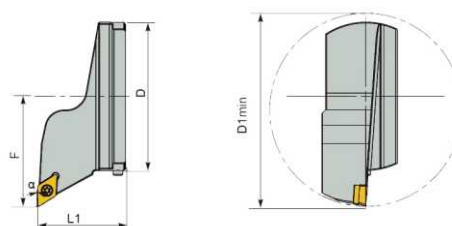
负型93° 反镗及仿形车



Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)					
	D	D1min	F	L	L1	a°
DT80-DVZNR/L15	80	110	64	20	45	3°

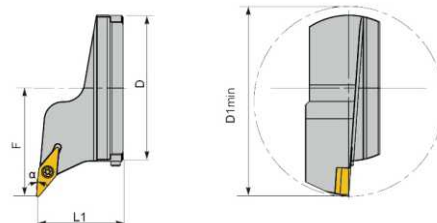
Ordering Code (规格型号)	刀垫 Knife pad	销钉 Screw	压板 Pressing plate	螺钉 Screw	弹簧 Screw	扳手 Wrench
DT80-DVZNR/L15	VN-1604	DXD0512	DYB3113	ZZM0616	TH0810	L2.5 L4.0

正型93° 正镗及仿形车



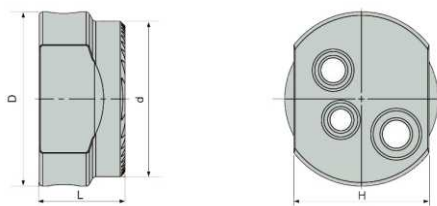
Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)					刀片 Blade	螺钉 Screw	扳手 Wrench
	D	D1min	F	L	a°			
DT80-SDUCR/L11	80	100	57	45	3°	DC**11T3	MT3.5*8	FT-15

正型95° 正镗及仿形车



Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)					刀片 Blade	螺钉 Screw	扳手 Wrench
	D	D1min	F	L	a°			
DT80-SVLBR/L16	80	100	57	45	3°	VB**1604	MT3.5*8	FT-15
DT80-SVLCR/L16	80	100	57	45	3°	VB**1604	MT3.5*8	FT-15

中心校准块



Ordering Code (规格型号)	Dimensions/mm (尺寸/mm)				适用刀杆 Blade
	D	d	H	L	
DTXZ 16-25	28	25	22	14	D16/D20/D25
DTXZ 32-40	62	60	52	25	D32/D40

阻尼减振车刀使用说明 User Guide for Damping Turning Tool

减振刀具安装及调整

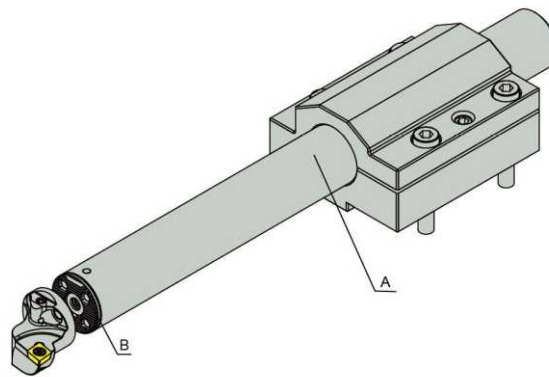
1. 准备

安装配合部位必须擦拭干净，如：减振刀杆及刀头V型定位槽、减振刀杆柄部外圆及安装座内孔，见下图A、B两处示意位置。

Assembly and Adjusting

Preparation

Wipe clean the positions which need to be assembled, like V geometric slot on the cartridge and shank, the end of the shank which will be connected with adaptor, and internal hole on the clamping holder. See A and B position on the following visual.

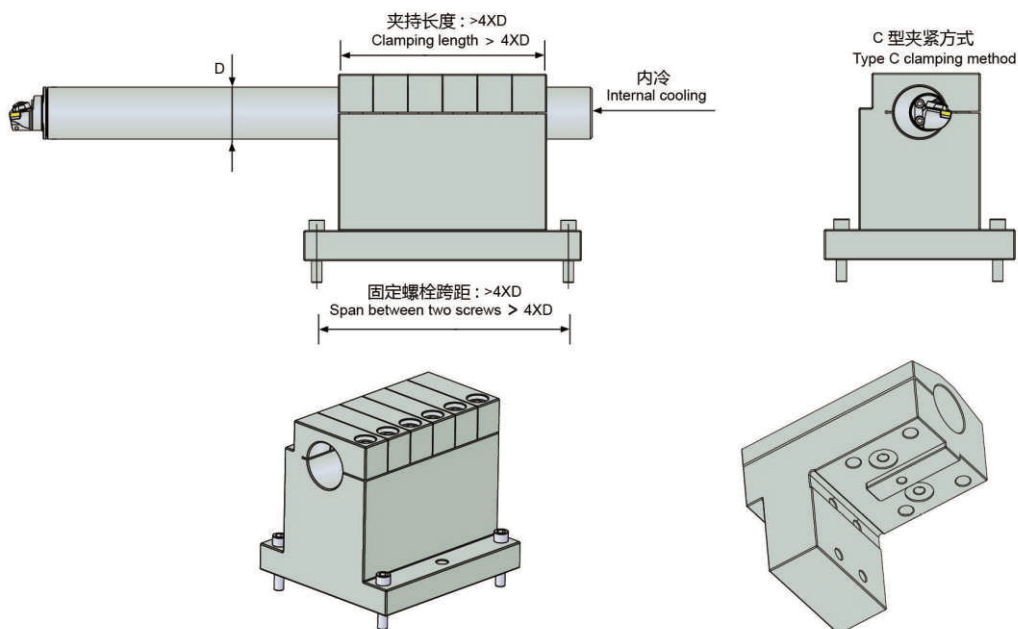


2. 刀杆的安装

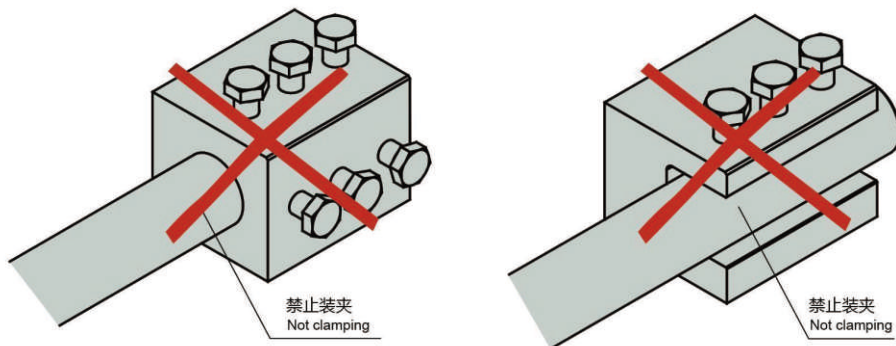
安装夹持长度不少于刀杆径的4倍，使用开口夹套等抱紧装夹方式，禁止使用螺钉直压等锁紧方式，长时间使用必须使用内冷却，如下图所示。

Assembly for the Shank

The clamping length should not be less than 4 L/D ratio. Suggest using the clamping cover with opening method and other holding clamping methods. Do not use screw clamping method. Use inner cooling please when working a long time.



阻尼减振车刀使用说明 User Guide for Damping Turning Tool

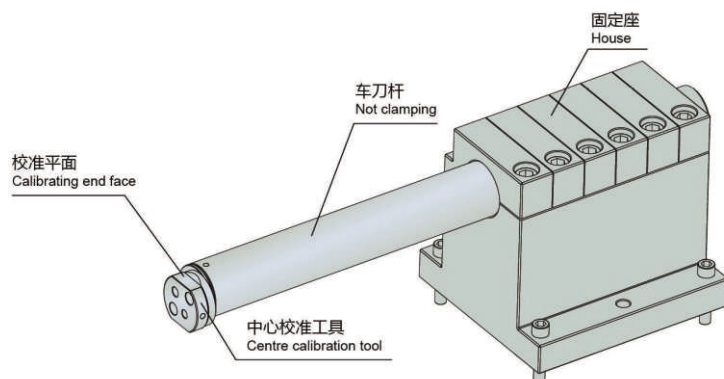


2. 中心高调整

首次安装刀杆需要使用专用中心高校准工具，安装于车刀杆齿形槽接口处，锁紧，沿机床X轴方向校平基准平面0.01以内，锁紧刀杆后拆掉校准工具。

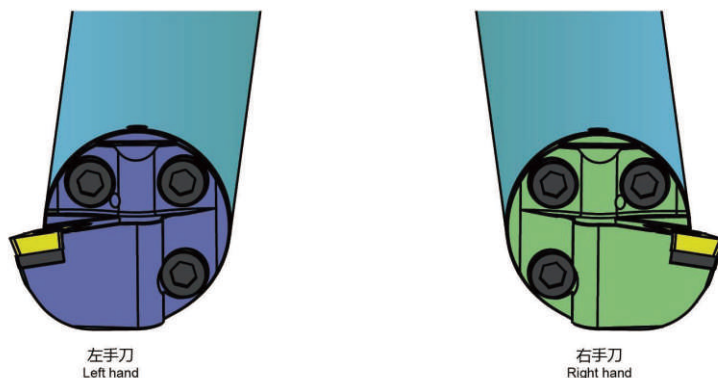
Adjusting the Height of Centre

Exclusive calibration tool for the height of centre should be used when assembling the shank when the first time.



4. 安装正确的车刀头

Assemble the right cartridge, see below figure



扳手

Wrench

配件外形 Spare parts Shape	型号 Description	库存 Stock	尺寸/mm Dimensions/mm						角度 Angle		备注 Remarks
			A	B	C	D	E	F	α	θ	
	DT-8	●	70	26		150		T8			普通扭矩
	DT-10	●	70	29		160		T10			
	DT-15	●	70	32		170		T15			
	DT-20	●	90	32		190		T20			
	FT-6	●	35	15		65		T6			普通扭矩
	FT-8	●	40	20		74		T8			
	FT-10	●	40	20		74		T10			
	FT-15	●	40	20		74		T15			
	FT-20	●	40	20		74		T20			
	L1.5	●	45	14				1.5			六角
	L2	●	50	16				2.0			
	L2.5	●	56	18				2.5			
	L3	●	63	20				3.0			
	L4	●	70	25				4.0			
	L4.5	●	78	26				4.5			
	L5	●	80	28				5.0			
	L6	●	90	32				6.0			
	L8	●	109	36				8.0			
	L10	●	112	40				10.0			
	TT-8	●		80		120		T8			普通扭矩
	TT-15	●		70		118		T15			
	TT-20	●		98		130		T20			
	TT-25	●		98		130		T25			
	TT-30	●		80		110		T30			

刀垫

Cutter pad

配件外形 Spare parts Shape	型号 Description	库存 Stock	尺寸/mm Dimensions/mm						角度 Angle		备注 Remarks
			A	B	C	D	E	F	α	θ	
	CN-1204	●	12.4	4.76	2.8	8.15	7.4	0.8			
	CN-1604	●	15	4.76	2.3	10.9	9.6	0.8			
	CN-1906	●	18.75	4.76	2.7	12.9	11.3	0.8			
	SN-1204	●	12.5	4.76	2.6	7.95	7.3	0.8			
	SN-1506	●	15.8	6.35	2.5	8.4	5.6	0.8			
	SN-1906	●	18.8	6.35	2.5	12.2	11.3	0.8			
	WN-0603	●	9.3	3.2	1.8	6.5	5.75	0.8			
	WN-0804	●	12.6	4.76	3.5	7.8	7.2	0.8			
	DN-1103	●	9.3	3.2	1.8	6.5	5.8	0.8			
	DN-1504	●	12.4	4.76	2.64	8.05	7.31	0.8			
	DN-1506	●	12.4	6.35	3.91	8.06	7.56	0.8			
	TN-1603	●	9.1	3.2	2.1	6.3	5.7	0.8			
	VN-1603	●	9.3	3.24	2	6.27	5.5	0.8			

● Item in stock 标准库存 ○ Order on demand 无库存

刀垫

Cutter pad

配件外形 Spare parts Shape	型号 Description	库存 Stock	尺寸/mm Dimensions/mm						角度 Angle		备注 Remarks
			A	B	C	D	E	F	α	θ	
	DP16ER	●	9.52	3.18	6.9	6.5	4.1	0.4			
	DP16EL	●	9.52	3.18	6.9	6.5	4.1	0.4			
	DP22ER	●	12.7	3.97	9.1	7.7	5.1	0.4			
	DP22EL	●	12.7	3.97	9.1	7.7	5.1	0.4			
	CN-P1203	●	12.7	3.2		10	3.9	0.8			
	CN-P1604	●	15.7	4.76		11.5	7.6	1.2			
	CN-P1904	●	18.8	4.76		14	9.4	1.2			
	CN-P2506	●	24.6	6.35		18	12.8	1.2			
	SN-P1203	●	12.56	3.2		9.7	6.8	0.8			
	SN-P1504	●	15.7	4.76		11.5	7.6	1.2			
	SN-P1904	●	18.8	4.76		14	9.4	1.2			
	SN-P2506	●	24.6	6.35		17.6	12.7	1.2			
	WN-P0602	●	9.32	2.71		7.8	5	0.8			
	WN-P0803	●	12.6	3.21		9	6.45	0.8			
	DN-P1103	●	9.45	2.72		6.9	5	0.8			
	DN-P1503	●	12.78	3.2		9.6	6.8	1.2			
	TN-P1602	●	9.52	2.72		6.9	5	0.8			

M型配件

M-type accessories

配件外形 Spare parts Shape	型号 Description	库存 Stock	尺寸/mm Dimensions/mm						角度 Angle		备注 Remarks
			A	B	C	D	E	F	α	θ	
	MYB1811	●	M6*1.0	9	9.8	18.4	6.2				公制螺纹
	MYB1814	●	M6*1.0	9.3	13	18	6.4				
	MYB2214	●	M6*1.0	8.9	13	20.7	7.1				
	MYB2614	●	M6*1.0	9.1	13	24	7.1				
	MXD0511	●	M5*0.8	11.2	3.7		2.0				公制螺纹
	MXD0513	●	M5*0.8	14	3.7		2.0				
	MXD0614	●	M6*1.0	13.4	5		3				
	MXD0617	●	M6*1.0	17	5		3				
	MXD0619	●	M6*1.0	19.2	5		3				
	ST0520	●	M5*0.8	20			2.5				公制螺纹
	ST0617	●	M6*1.0	17			3.0				
	ST0620	●	M6*1.0	20			3.0				
	ST0625	●	M6*1.0	25			3.0				

P 型配件

P-type accessories

配件外形 Spare parts Shape	型号 Description	库存 Stock	尺寸/mm Dimensions/mm						角度 Angle		备注 Remarks
			A	B	C	D	E	F	α	θ	
	GGX0310	●	10	12.2							
	GGX0310A	●	10	9.4							
	GGX0312	●	12	12.4							
	GGX0514	●	12	12.4							
	GGX0514A	●	14	10.8							
	GGX0514D	●	15	15.2							
	GGX0617	●	17	16.8							
	GGX0820	●	20.8	21.1							
	GGX0925	●	25.5	24.8							
	NLJ0615-P	●	5.85	15.8	5.9		3	3			
	NLJ0618-P	●	5.9	18	5.95		3	3			
	NLJ0816-P	●	7.8	16.6	8		3	3			螺钉锁紧扳手: L3.0
	NLJ0820-P	●	7.9	19.6	7.9		3	3			
	NLJ0821-P	●	7.9	20.8	7.9		3	3			
	NLJ1027-P	●	9.9	26.1	10		5	5			螺钉锁紧扳手: L5.0
	NLJ1237-P	●	11.9	36.8	11.9		5	5			
	DX0505	●	5	5.7							
	DX0606	●	6.5	6.2							
	DX0808	●	7.9	8.2							
	DX0909	●	9.4	11.3							
	DX1312	●	12.7	12							

B 型配件

B-type accessories

配件外形 Spare parts Shape	型号 Description	库存 Stock	尺寸/mm Dimensions/mm						角度 Angle		备注 Remarks
			A	B	C	D	E	F	α	θ	
	BCR12	●	M8*1	29	22.4	14.8	16.9	4			公制细牙螺纹
	BTR16	●	M6*1	20.5	17.6	11.8	15.1	3			公制螺纹
	BVR16	●	M6*1	20.6	25.6	19.3	13.2	3			公制螺纹
	BWR06	●	M6*1	20.4	16.1	10.4	10.5	3			公制螺纹
	BWR08	●	M8*1	29	21.3	13.8	17	4			公制细牙螺纹
	BDR15	●	M8*1	29	26.7	20.5	17	4			公制细牙螺纹
	CTM5-S	●	M5*0.8	16	3.6	6.5		2.5			公制螺纹
	CTM6-S	●	M6*1	18.6	5	7.7		3			

● Item in stock 标准库存 ○ Order on demand 无库存

D 型配件

D-type accessories

配件外形 Spare parts Shape	型号 Description	库存 Stock	尺寸/mm Dimensions/mm						角度 Angle		备注 Remarks
			A	B	C	D	E	F	α	θ	
	DYB2413A	●	25.2	14	11.3	9	4.65				D型压板
	DYB2413B	●	25.2	14	11.3	9	3.2				
	DYB2413C	●	25.2	14	9.2	8.2	4.65				
	DYB2413D	●	25.2	14	9.2	8.2	3.2				
	DYB3113	●	32.2	14	11	10.2	3.2				
	DXB3719	●	38.2	18.8	14	12.2	7				
	TH0810	●	10	8							弹簧
	TH0814	●	14	8							
	TH1118	●	18	11							
	DXD0614	●	M6*1	12	7.8		3				公制螺纹
	DXD0512	●	M5*0.8	8.5	6.2		2.5				
	WXD0513	●	M5*0.8	16.16	3.64		2.5				公制螺纹
	WYB1816	●	16	18.5	4	7.5	5.2				W型压板
	R6YD	●	10.3	7.7	4	5.3	3.6				BRD/BRP专用
	R5YD	●	12.8	8.6	3.7	5.1	4.5				
	MYB1318	●	17.5	13	6	12	2.8				MGWHR/L专用 MTWHR/L专用

螺钉

Screw

配件外形 Spare parts Shape	型号 Description	库存 Stock	尺寸/mm Dimensions/mm						角度 Angle		扭矩 Torque (N·M)	备注 Remarks
			A	B	C	D	E	F	α	θ		
	MC0308	●	M3*0.5	5	6.32	3	T15	0.8				螺纹刀专用 公制螺纹
								0.8				
								0.8				
	ZZM0616	●	M6*1	16		4	4	0.8				公制螺纹
								0.8				
								0.8				
	HS3*3	●	M3*0.5	3			1.5	0.8			1.0	顶丝 公制螺纹
	HS3*4	●	M3*0.5	4			1.5	0.8			1.0	
	HS4*4	●	M4*0.7	4			2.0				2.0	
	HS5*5	●	M5*0.8	5			2.5				3.0	
	HS5*12	●	M5*0.8	10			2.5	0.8			3.0	
	HS6*4	●	M6*1	4			3.0	0.8			4.0	
	HS6*6	●	M6*1	6			3.0	0.8			4.0	
	HS6*8	●	M6*1	8			3.0				4.0	
	HS6*14	●	M6*1	14			3.0	0.8			4.0	
	HS6*22	●	M6*1	22			3.0				4.0	
	HS8*10	●	M8*1.25	10			4.0				6.0	
	HS8*12	●	M8*1.25	12			4.0				6.0	
	HS10*10	●	M10*1.5	10			4.0	0.8			8.0	
	HS10*16	●	M10*1.5	16			4.0				8.0	

● Item in stock 标准库存 ○ Order on demand 无库存

螺钉

Screw

配件外形 Spare parts Shape	型号 Description	库存 Stock	尺寸/mm Dimensions/mm						角度 Angle		扭矩 Torque (N·M)	备注 Remarks
			A	B	C	D	E	F	α	θ		
	NLJ0305	●		5								内六角螺丝 公制螺纹
	NLJ0308	●	M3*0.5	8	5.68	3	2.5					
	NLJ0310	●		10								
	NLJ0406	●		6								
	NLJ0408	●	M4*0.7	8	7.22	4	3					
	NLJ0410	●		10								
	NLJ0412	●		12								
	NLJ0510	●		10								
	NLJ0516	●	M5*0.8	16	8.72	5	4					
	NLJ0520	●		20								
	NLJ0525	●		25								
	NLJ0612	●		12								
	NLJ0616	●		16								
	NLJ0620	●	M6*1	20	10.22	6	5					
	NLJ0625	●		25								
	NLJ0630	●		30								
	NLJ0816	●		16								
	NLJ0820	●	M8*1.25	20	13.27	8	6					
	NLJ0825	●		25								
	NLJ0830	●		30								
	MS1.8*4	●	M1.8*0.35	4	2.4			T6		57	0.5	公制螺纹
	MT1.8*4	●	M1.8*0.35	4	2.7			T6		57	0.5	公制螺纹

螺钉

Screw

配件外形 Spare parts Shape	型号 Description	库存 Stock	尺寸/mm Dimensions/mm						角度 Angle		扭矩 Torque (N·M)	备注 Remarks
			A	B	C	D	E	F	α	θ		
	MS2*4	●	M2*0.4	4	2.6			T6		57	0.5	公制螺纹
	MT2*4	●	M2*0.4	4	2.85			T6		60	0.8	公制螺纹
	MT2*5	●	M2*0.4	5	2.85			T6		45	0.8	
	MT2*6	●	M2*0.4	6	2.85			T8		50	0.8	
	MT2.2*5.3	●	M2.2*0.45	5.3	3.1			T7		63	0.8	公制螺纹
	MT2.5*6	●	M2.5*0.35	6	3.6			T8		55	0.8	公制螺纹
	MT2.5*7	●	M2.5*0.35	7	3.6			T8		55	0.8	
	MS2.5*6	●	M2.5*0.35	6	3.8			T8		60	0.8	公制螺纹
	MT3*7	●	M3*0.5	7	4			T8		60	1.2	公制螺纹
	MT3*8	●	M3*0.5	8	4.2			T10		56	1.2	
	MT3*8.5	●	M3*0.5	8.5	4.2			T9		60	1.2	
	MT3*6	●	M3*0.5	6	4			T8		60	1.2	

● Item in stock 标准库存 ○ Order on demand 无库存

螺钉

Screw

配件外形 Spare parts Shape	型号 Description	库存 Stock	尺寸/mm Dimensions/mm						角度 Angle		扭矩 Torque (N·M)	备注 Remarks
			A	B	C	D	E	F	α	θ		
	MT3.5*8	●	M3.5*0.6	8	5.5			T15		60	2	公制螺纹
	MT3.5*8.5	●	M3.5*0.6	8.5	5.3			T15		60	2	
	MT3.5*10	●	M3.5*0.6	10	5			T15		60	2	
	MT3.5*12	●	M3.5*0.6	12	5.5			T15		60	2	
	MT4*10	●	M4*0.7	10	5.7			T15		60	3.5	公制螺纹
	MT4*12	●	M4*0.7	12	5.7			T15		60	3.5	
	MS4*12	●	M4*0.7	12	6.9			T15		72	3.5	公制螺纹
	MT5*11	●	M5*0.8	11	6.6			T20		60	4.5	公制螺纹
	MT5*12	●	M5*0.8	12	7.2			T20		60	4.5	
	MT5*14	●	M5*0.8	14	7.2			T20		60	4.5	
	MS5*14	●	M5*0.8	14	6.6			T20		60	4.5	公制螺纹
	MT6*12	●	M6*1	12	6.6			T20		60	4.5	公制螺纹
	MT6*18	●	M6*1	18	6.6			T20		60	4.5	
	MT6*23	●	M6*1	23	6.6			T20		60	4.5	
	MT6*28	●	M6*1	28	6.6			T20		60	4.5	